Title:	Running TESCAN MIRA3 FESEM
Issue Date:	1-May-2015
SOP#	SOP-EMC-YANG-030
Revision #	0

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1.0 **Purpose**:

The aim of this guideline is to inform all personnel who use the TESCAN MIRA3 FE-SEM about the proper procedures, safety concerns and to maximize the degree of efficiency.

2.0 Scope and Applicability:

The purpose of TESCAN MIRA3 FE-SEM is to analyze samples and specimens in high magnitude. This document applies to any personnel who will be using the TESCAN MIRA3 FE-SEM.

Department, Lab or Center: Electron Microscopy Centre
Research Group:
Lab Bldg., Room(s): Science Building, Suite 001C
Operation/Experiment:

3.0 **Responsibilities**:

The user shall perform the following procedure within the EM Centre (S001C) regarding the use of the TESCAN MIRA3 FESEM. Only trained personnel should operate this equipment.

4.0 Health, Safety and Environmental Considerations:

4.1 Materials and Hazards

Principal Materi	als U	Jsed	Flammable	Corrosive	Sensitizer	Mutagen	Teratogen	Biological Toxin	Acutely Toxic	Pyrophoric	Water-Reactive	Shock Sensitive	Carcinogen	Unstable	Other Comments
MSDS attached		Yes				If r	not, j	pleas	se ex	plai	n:				
		No				No	t Ap	plic	<u>able</u>						

Describe equipment/instrumentation used to monitor/control hazards:

Permits:
Mgmt. Approval:
Troining
raning:
Madical Survaillance
Other:
1. IN AN EMERGENCY, LEAVE THE SCENE AS SOON AS POSSIBLE.
2. The EHT voltages present in this instrument can be lethal.
3. Do not use electrical equipment in:
Rain or excessive moisture environment
• The presence of flammable or explosive gases
The equipment is not designed to be water or splash proof or to be used in
area where there are flammable or explosive gases or fumes
area where there are frammable of explosive gases of fumes.

4.3 Special Emergency Procedures

Fire/Evacuation:	
Chemical Spill:	
Medical Emergency:	Call security office at 420-5000 immediately, or any of the nearby first aiders. The names, room# and phone# of the nearby first aiders are posted in the lab.
Personal Exposure:	

5.0 Equipment and Supplies:

Eq	uipment(s):
X	TESCAN MIRA3 FESEM

Special PPE Required:

	Goggles						
	Face Shield						
	Chemical Resistant Apron						
	Protec	tive	Clothing				
X	Gloves	5					
			Butyl				
			Nitrile				
			PVC				
			Latex				
			Neoprene				
			Silver Shield brand				
			Kevlar				
		Х	Other: Powder free gloves, lint free sleeves				
	Respirator (If yes, contact EHS Office for additional assistance)						
N pr ut	Note: If special PPE and/or protective clothing is not required, standard PPE and protective clothing required in Part II of the Department Chemical Hygiene Plan must be utilized.						

6.0 **Terms and Definitions**:

Not Applicable

7.0 **Procedure**:

Basic Instructions	
1. Logon MiraTC software by using the username you are assigned to. If th	e software is
not open, double clicking \bigstar icon on the desktop to start the software.	

2. Click *Home* button on the *Stage Control* panel to set the stage to its default position. This will avoid the specimens in the chamber from crashing into pole piece, detectors or chamber wall.



3. Click *Vent* button on the *Vacuum* panel to start venting the specimen chamber and allow you to open the sample chamber door. It will take approximately 3 minutes for the system to reach atmosphere level. Never pull the door venting period – the EDS detector has a fragile and expensive window; a sudden pressure increase in the chamber pressure would likely damage the EDS window.

Vacuum	▲ ?
Gun Pressure:	1.0e-007 Pa
Column Pressure:	1.0e-003 Pa
Chamber Pressure:	< 1.0e-002 Pa
Vacuum off. STANDBY VENT	PUXP

4. Load your specimen and standards (please wear powder free gloves). Gently tighten the screw to hold specimen stubs on the stage. **Never reach into the chamber without gloves on!** Always use the sample exchange tool (tweezers and special designed screw-driver) to load/unload your samples. Mark down the position ID you've just loaded. You will find this to be very useful after the chamber door is closed. Ask for help if you are not sure what to do.



WARNING:

1. Any bare hand operation during the sample loading/unloading will result in the loss of privilege of using the system.

2. If the stage is moving, do not touch any of its parts. Fail to follow the safety procedure may result in physical injury and the loss of privilege of using the system.

5. Close the chamber door and click *Pump* button on *Vacuum* panel to start pumping down the chamber. It would take approximate 2 minutes to reach the workable

vacuum. Wait till all the	e vacuum indication bars turn green.									
	Vacuum	▲ ?								
	Gun Pressure:	1.0e-007 Pa								
	Column Pressure:	1.0e-003 Pa								
	Chamber Pressure:	< 1.0e-002 Pa								
	Vacuum ready. STANDBY VENT	PUMP								

6. Move the first sample to the viewing position by clicking the corresponding number on the stage carousel. The star sign on the stage map indicates the sample position of the stage is currently under investigation.



Hint: If you have samples with different height, it is always a good idea to observe the tallest sample first and keep the stage remaining at the same height for the rest of the samples. This will avoid potential collision of your specimen with the SEM chamber components.

7. Turn on the beam by clicking *BEAM ON* button on the *Electron Beam* panel. The voltage suitable for your sample type should have been pre-set by lab personnel based on the information you provided. Double check if the accelerating voltage is good for your sample. If not sure, ask for help.

E	Electro	n Beam		?
Emission:	45 µA	HV:	20.00	kV
BEAMON	1]	20.00 (15 -	30) kV	•
A	djustm	ent >>>		

Hint: Always start from lowest magnification possible. This can be achieved easily by right-clicking in the viewing window to open menu and select the *minimum magnification*.

Auto Signal
Auto Speed
Auto WD
Auto Stigmation
Auto BI OptiMag
Minimum Magnification
Fullscreen

8. The default detector has been set to collect secondary electrons. You can switch to BSE detector if necessary (make sure the BSE detector is in place) by clicking the *Channel A* box on the *SEM Detectors & Mixer* panel to select BSE detector.



9. You can now work on obtaining a sharp image by adjusting focus (working distance), stigmators, image brightness and contrast controls.

- Click on the *WD* (*Focus*) icon for the *Toolbar* (to the right of the viewing window) and turning the Trackball from left to right (or vice versa) to focus the image.

- Click on the *Contrast/Brightness* icon icon on the Toolbar and turning the Trackball from left to right (or vice versa) to set the contrast, up to down (or vice versa) to set the brightness.

Pa	a		
Contrast / Brightness SE 🔹			
%	93.3	%	
(<< >>	OK	
	ness : 6	ness SE 6 93.3 << >> Reset L	

- Click on the *Stigmator* icon ion on the toolbar and turning the trackball. The following pictures (a & b) show the existence of astigmatism and picture c is corrected.



 Pad
 ▲ ?

 Stigmators
 ▼

 0.1
 %
 0.2
 %

 <<<>>>
 <</td>
 >>
 OK

 <</td>
 5
 Reset
 Undo

Hint: For higher magnifications (>10 kx) viewing, it is necessary to check if astigmatism is corrected.

- Click on the *Degausses* button \checkmark or simply type *D* on the keyboard couple times to degauss the column of SEM. The degausses function removes residual magnetism from the column and thus ensures that displayed magnification and working distance is correct and calibrated.

10. Set the working distance to desired value by using the *WD&Z* function on the Stage Control panel, the stage will adjust its height accordingly. Refocus by using the trackball if necessary.



Caution: Be extra careful if you plan to work on a WD less than 10mm, especially with samples of different height, you may potentially damage you sample, detectors or other chamber components if you sample crash onto the pole piece or detectors.

11. Readjust the brightness and contrast if necessary.

Hint: If you find it is difficult to adjust both B&C at the same time, you can adjust B/C one at a time: press F11 + trackball to adjust brightness only, F12 + trackball to adjust contrast.

12. Set the proper scan speed and save the desired image. A scan speed of 5-7 is recommended to obtain a good quality image. You can turn the mouse wheel to adjust the scan speed.

	Info Panel	- ?
Continual	Single	Acquire
Scan Mode:	RESOL	UTION
HV:	10.00 k	κV
Magnification:	49 x	
View field:	6504 u	m
Speed:	3 (1.00	µs/pxl)
WD:	34.038	mm

13. To save an image, click on the *Acquire* icon by on the toolbar or the *Acquire* button on the Info Panel.

	Info Panel	- ?
Continual	Single	Acquire
Scan Mode:	RESOL	UTION
HV:	10.00 kV	
Magnification:	49 x	
View field:	6504 µ	m

14. When done with collecting data, turn off the beam by clicking the *BEAM ON* button. The color of the button should now turn to grey.

Standard Operating Procedure



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19. Fill the log book.

WARNING: Fail to fill the log book will result in the loss of your privilege of using the system.

Appendix:

Mouse functions within Scan Window

- Turning the <u>mouse wheel</u> changes the *Scan Speed*.
- Clicking the <u>mouse wheel</u> on a selected object in the scanning window moves the stage so that the object lies in the centre of the scanning window.
- Holding down the <u>mouse wheel</u> on a selected object and dragging the cursor to any position in the scanning window moves the object to the selected position in the scanning window.
- Holding down the <u>mouse wheel</u> on a selected object in the scanning window for longer than 0.8 seconds moves the stage so that the object lies in the centre of the scanning window and the magnification is increased by the factor set in the menu SEM-> Options.



Mouse functions within Focus Window

- Double click with the <u>left mouse button</u> on the scanning window switches the Focus Window on and off.
- Holding down the <u>right mouse button</u> and dragging the mouse cursor in the scanning window changes the dimensions of the Focus Window.
- Holding down the <u>left mouse button</u> and dragging the mouse cursor in the scanning

window moves the Focus Window.

• Double clicking of the **right mouse button** on the Focus Window moves this window to the centre of the image.

Task	Hazards	Precautions

8.0 **References**:

- 1. Mira3 FEG-SEM Instruction for use, TESCAN, Brno, Czech Republic, 2011
- 2. MiraTC Help Manual, TESCAN, Brno, Czech Republic, 2011

9.0 Applicable regulations and/or legislation:

10.0 **Revision History**:

Rev	Revision	Review	SOP	Revision Description	Revised By
#	Date	Date	Section(s)		
0	May 1, 2015			SOP-EMC-YANG-030 created	Xiang Yang
				-	
				-	